

Door Latch Installation

part no. 201

2- latch plates

2- nut cages

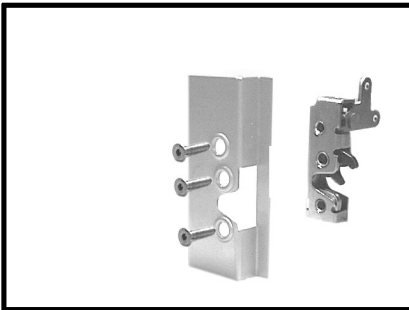
2- square nuts

4- connecting rod clips

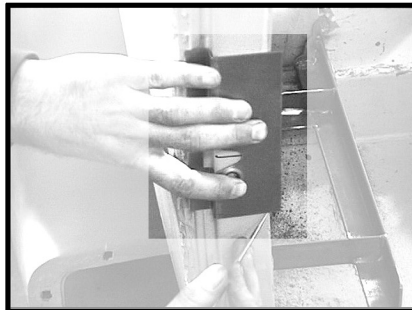
6- stainless socket screws

optional square shaft levers

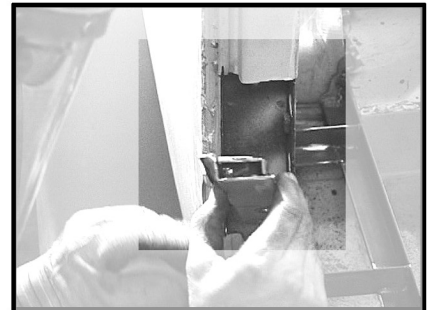
optional square shaft lever shown here.



1) If you plan to go electric you may want to install the latch in the pillar instead of the door.



2) Hold the latch plate over the position you have selected and scribe around the plate.



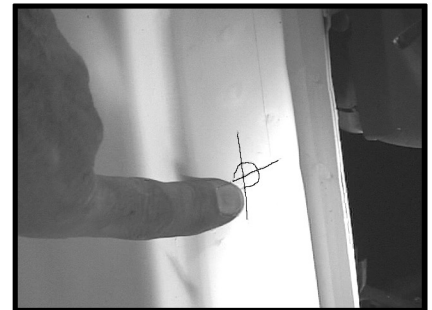
3) Cut out area. Make sure you have access to install the latch from the back.



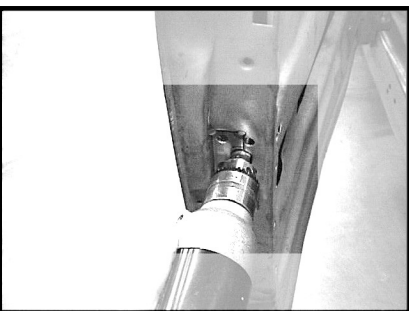
4) Here the plate has been welded in and dressed with a grinder. Now bolt the latch into place.



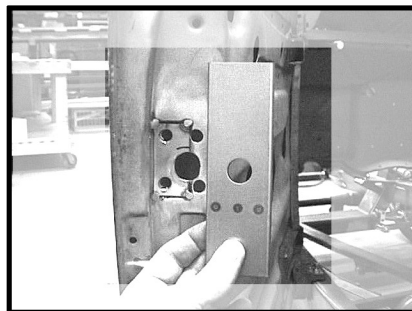
5) Mark the position for the striker. To do so stick your scribe through the latch as shown and mark the jamb with the door closed.



6) This picture shows the scribed position.



7) Drill a hole to match the size in the striker plate. Then drill 4 holes around it for spot welding.



8) Now position the latch plate behind your drilled area and weld in place.



9) This picture shows the latch installed and linkage to a door latch actuator.
5/32" diameter linkage rods are available at your local welding shop.